

High Speed Automatic Assembly Line Semi Automatic Assembly Line

Specifications :

Price	Contact us
Brand Name	KIANDE
Model Number	KD-ZDX/H-4-6?4.5?
Place of Origin	China
Min.Order Quantity	1
Payment Terms	T/T,L/C,D/P
Supply Ability	100
Delivery Detail	20days--35days
Packaging Details	Wooden case or wooden pellets depended on clients' require
Maximum Busbar Height	330mm (Single Layer)
Maximum Busbar Length	6000mm
Working Efficiency	2min/3000mm(2 sets riveting machines)
Riveting Machine	Not Included
Nos of Rotator	4 sets (Standard)
Length of Reversal Part	4500mm
Nos of Manual Lifting Fixture	3 Pieces
Length of Manual Operation Station	1500mm
Hanger	Aluminum Hanger
Type of Riveting	Manual Riveting
Total Power of Equipment	5kW
Size of Equipment	L18000mm*W800mm*H1900mm

Detail Introduction :

Semi-Automated Equipment

The semi-automatic assembly line is composed of three parts, a pre-assembly station, an automatic reversal station, and an accessory assembly station.

Operators gather all parts of the busbar and fix them with some fixture tools on the pre-assembly station, move the busbar to the automatic reversal station manually and clamp, and later rivet the busbar manually on one side, reverse 180 degrees and then rivet the other side. It is one of the accessories of the busbar machine.







