

How to Choose the Brand of Bus Processing Machine

Detail Introduction :

Advantages of Kiande Busbar Fabrication Machine

What Equipment is Needed to Make a Bus Duct?

Advantages of Kiande Busbar Fabrication Machine

1. The bending angle can be set from 1-120°, and the pedal control switch;
2. Safe operating system, no worries about safety during operation;
3. It is convenient to change moulds for different tasks and improve work efficiency;
4. Using 700Par hydraulic system, low noise, durable and sturdy;
5. The open worktable can ensure that the processed workpiece is not deflected after bending;
6. The punching hole has no burrs, the cutting is flat, the angle is accurate, and a large amount of processing can be repeated quickly;
7. Equipped with cutting and punching double positioning ruler, equipped with bending row and bending pipe angle indicator ruler.



What Equipment is Needed to Make a Bus Duct?

1. Shearing machine, folding machine, and punching machine are required to make the busway shell, which can be processed by outsourcing;
2. The surface treatment of busbars, including pickling and tin plating, can be processed by outsourcing;
3. The surface treatment of the shell, including pickling, phosphating, and spraying, can be processed by outsourcing;
4. The shrinkage of the heat-shrinkable tube requires a heat shrink gun, and another wallpaper knife, scissors, etc.;
5. The busbar workshop is divided into pre-set procedures, packaging, polishing, outsourcing, assembly, packaging, and small parts;

- 6.** The first set of procedures: making the shell, cutting the copper bars, bending the copper bars, making side panels, making the plates and brackets of the plug-in box shell, etc.;
 - 7.** Packing row: it is the insulating material of the copper row;
 - 8.** Polishing: is to polish the copper row;
- The packaging line is tin-plated, silver-plated, etc., and the shell is painted or otherwise processed; Assembly is the assembly of busbars or plug-in boxes.